



Dart Hawkesbury
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Hawkesbury, ON
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Tel (613) 632-5200

D3913-041
Job Sheet 167244



Part No: D3913-041

Job Qty: 1 ea

Part Name: Long Basket Base Assembly, 350



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/16/17	0.00	0.00	Start Up Large Fab2		DC 2017-11-23
100	Large Fab	1 pcs		11/16/17	0.00	10.00	Large Fab 1		Cpl
110	QC	1 pcs		11/16/17	0.00	0.00	QC9		PD 17-11-24
120	QC	1 pcs		11/16/17	0.00	0.00	QC5		PD 17-11-24
125	HandFinish	1 pcs		11/16/17	0.00	0.29	HandFinish2		BR 17-12-4
130	Powdercoat	1 pcs		11/16/17	0.00	0.93	Powdercoat2		OR 17-12-4
140	QC	1 pcs		11/16/17	0.00	0.00	QC3		17-12-14
150	HandFinish	1 pcs		11/17/17	0.00	0.50	HandFinish4		17-12-14
160	QC	1 pcs		11/17/17	0.00	0.00	QC5		17-12-14
170	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3		17-12-14
180	QC21-SA	1 Ea		11/17/17	0.00	0.00	QC21		DEC 14 2017

Part Op 100 - 1- assemble ribs , weld as per dwg D3913 using DT9610A ***inspect before welding mesh*** 2-Cut D4020-1 base
Descriptions: mesh and tack weld all mesh on basket as per dwg D3913 and trim mesh to fit if necessary and trim to clear fasteners
holes on the ends 3- weld hinge (3) and Mounting brackets as per dwg D3913 ***take lid to locate hinge and bracket*** 4-
Weld D4672-1 blanking plates as per dwg
130 - 1- Plug holes and mask only interior of hinge (3) prior to powder coat
150 - Pick Kit

MA 138647/138467 START: 2:30 OVT: 3:35 FINISH: 2:45

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2581 5005842	2	16	0	0
	D3913-1 5002297	1	15	0	0
	D3913-15 161938	1	10	0	0
	D3913-3 5002108	1	17	0	0
	D3913-7 5004989	2	2	0	0
	D3913-9 5002872	1	8	0	0
	D3916-041 5004987	2	2	0	0
	D3916-5 5005343 (1x)	3	10	0	0
	D4016-1 5009181	3	7	0	0
	D4017-7 5004770	3	15	0	0
	D4017-9 5005478	2	2	0	0
	D4020-11 5005857	2	0	0	0
	D4021-1 166089	3	27	0	0
	D4034-041 5005067	1	1	0	0
	D4034-043 5008661	1	1	0	0
	D4672-1 5005866	2	3	0	0
	M304EX0.75-16F 5009863	33	638	0	0
	AN3-10A 5014736	6	256	0	0
150-HandFinish					

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

	D2931 F86-135-1	2	1,336	0	0
	* D4021-5 5021383	2	18	0	0
FM 137412-46	MS20600-AD4W3	2	319	0	0
	MS21042L3 5014561	6	862	0	0
	NAS1149F0332P 5000570	12	3,231	0	0

Part Specifications

Specifications could not be found.

Plex 10/27/17 10:05 AM dart.poulin.mario

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AEROSPACE
S012909

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Long Basket Base Assembly, 350

PART NO: D3913-041

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 11/23/17

Job No: 167244

DQA: _____ Date: _____



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Work Order update only ☐

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